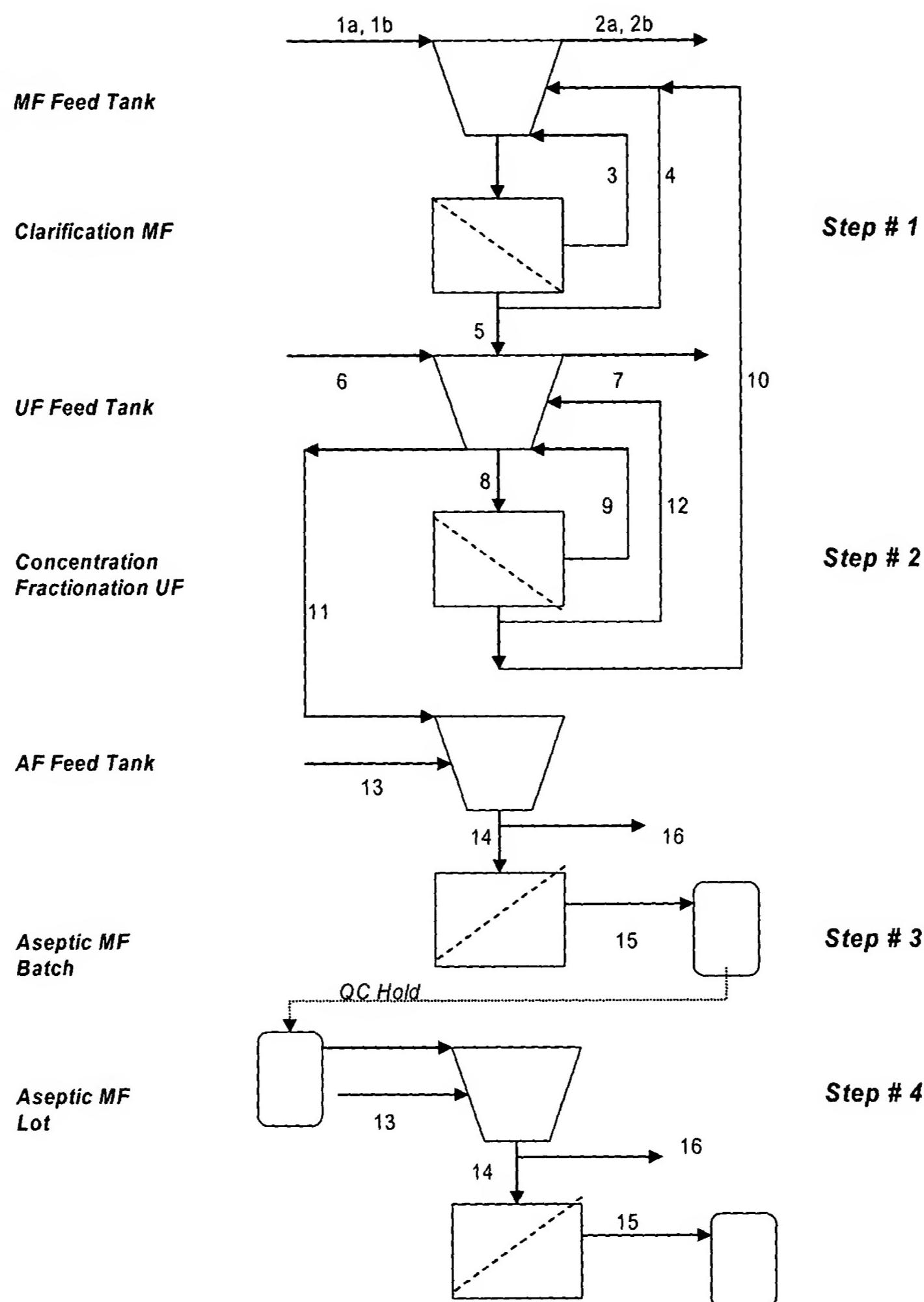


FIG. 1/10

Flow Diagram



**PROCESS FLOW DIAGRAM FOR FLOW OF MATERIAL FROM
FEEDSTREAM THROUGH TFF TO FILL AND FINISH**

FIG. 2/10

The equipment was assembled as follows:

Figure 2A (Microfiltration Unit):

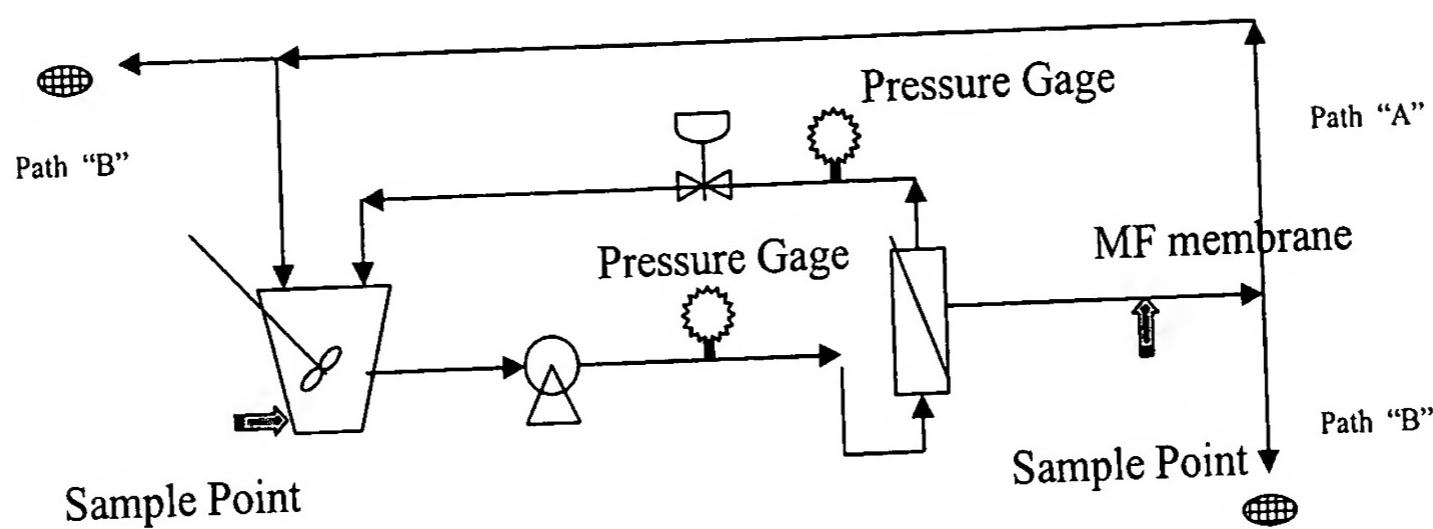
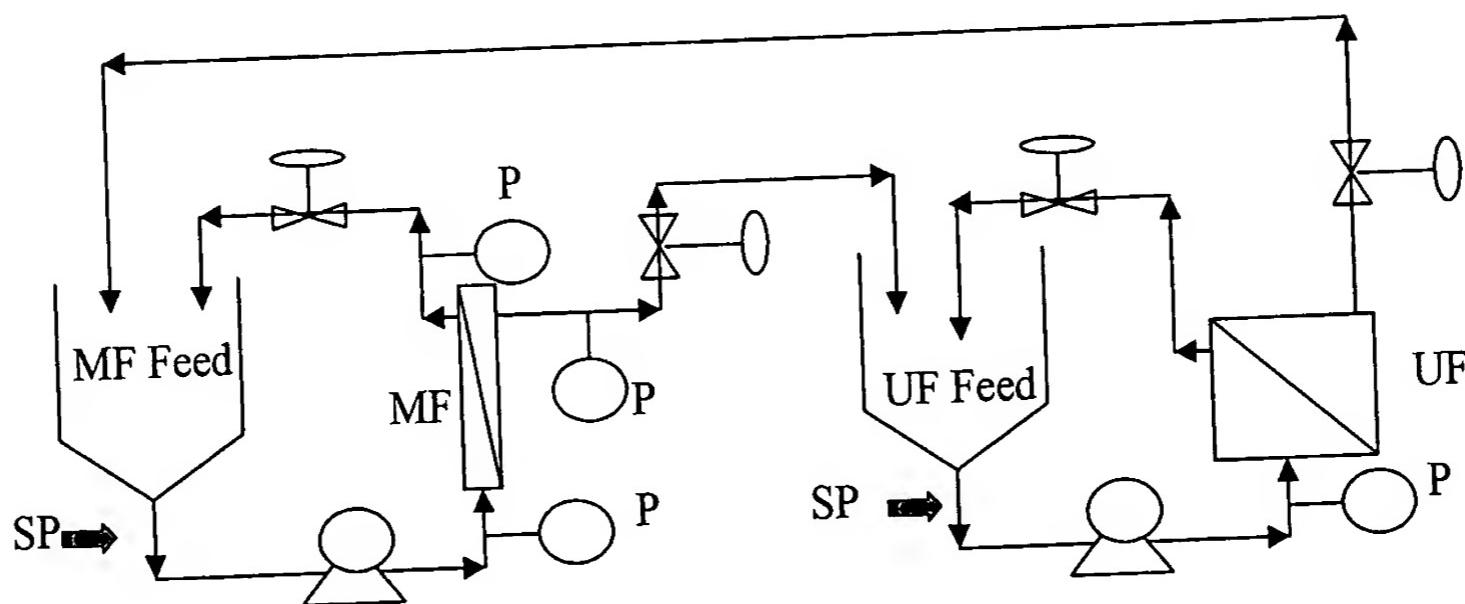


Figure 2B (Dual TFF System):



Shaded arrows represent sample points.

FIG. 3/10

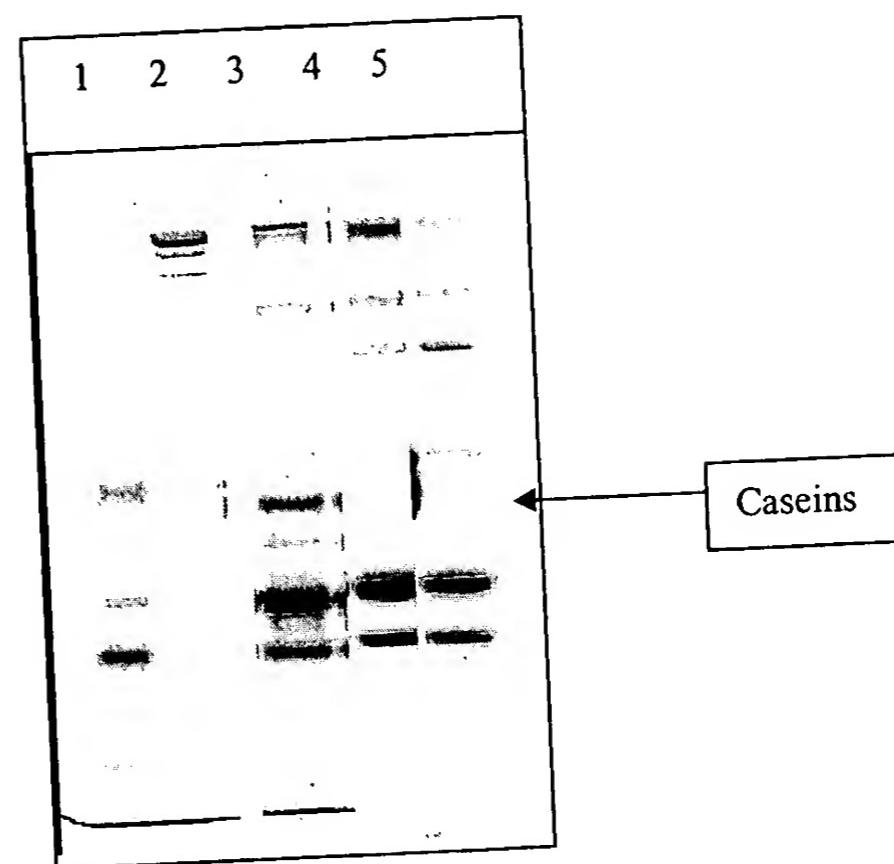


FIG. 4/10

Filtration Process Flow Diagram

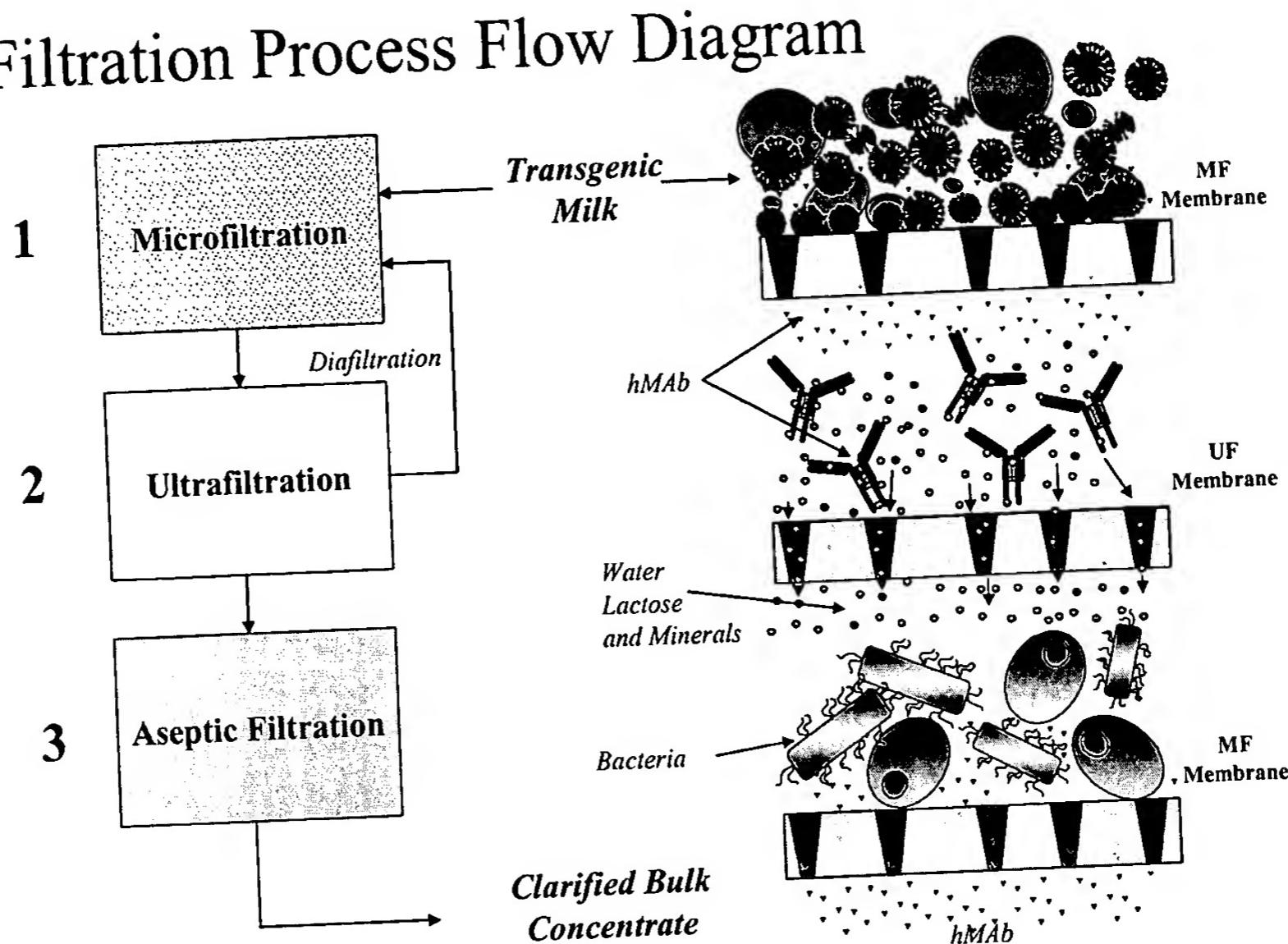


FIG. 5/10

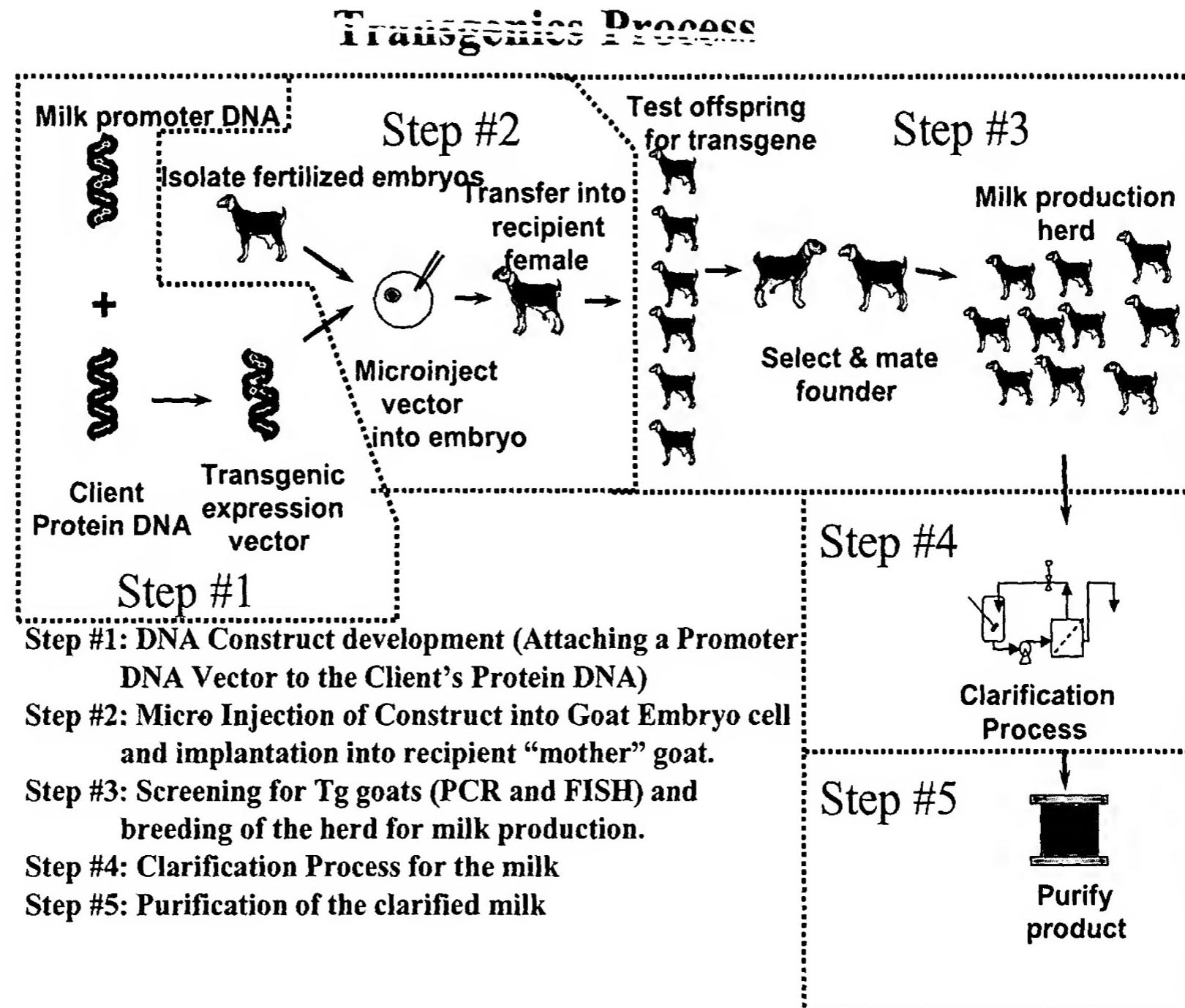


FIG. 6/10

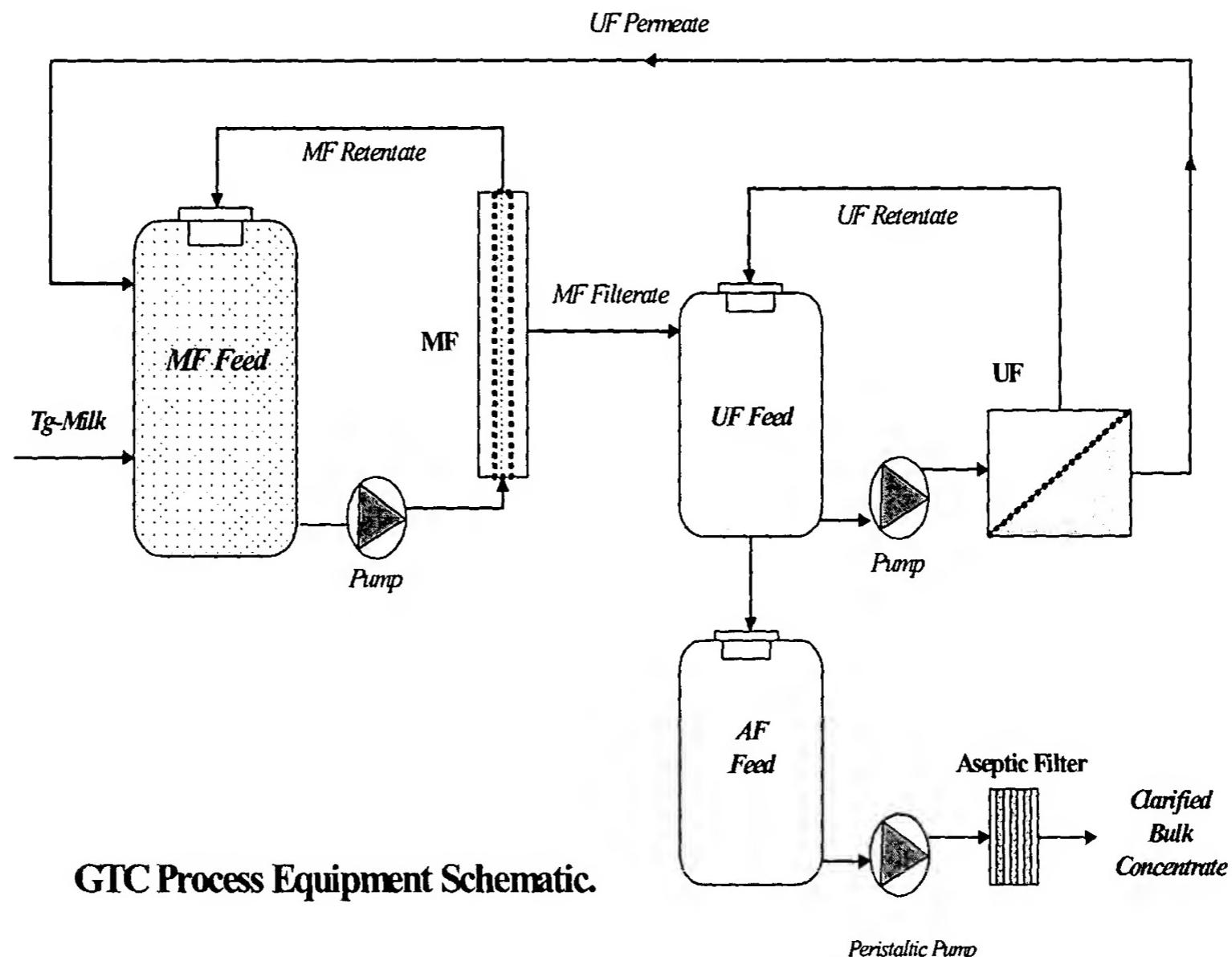


FIG. 7/10

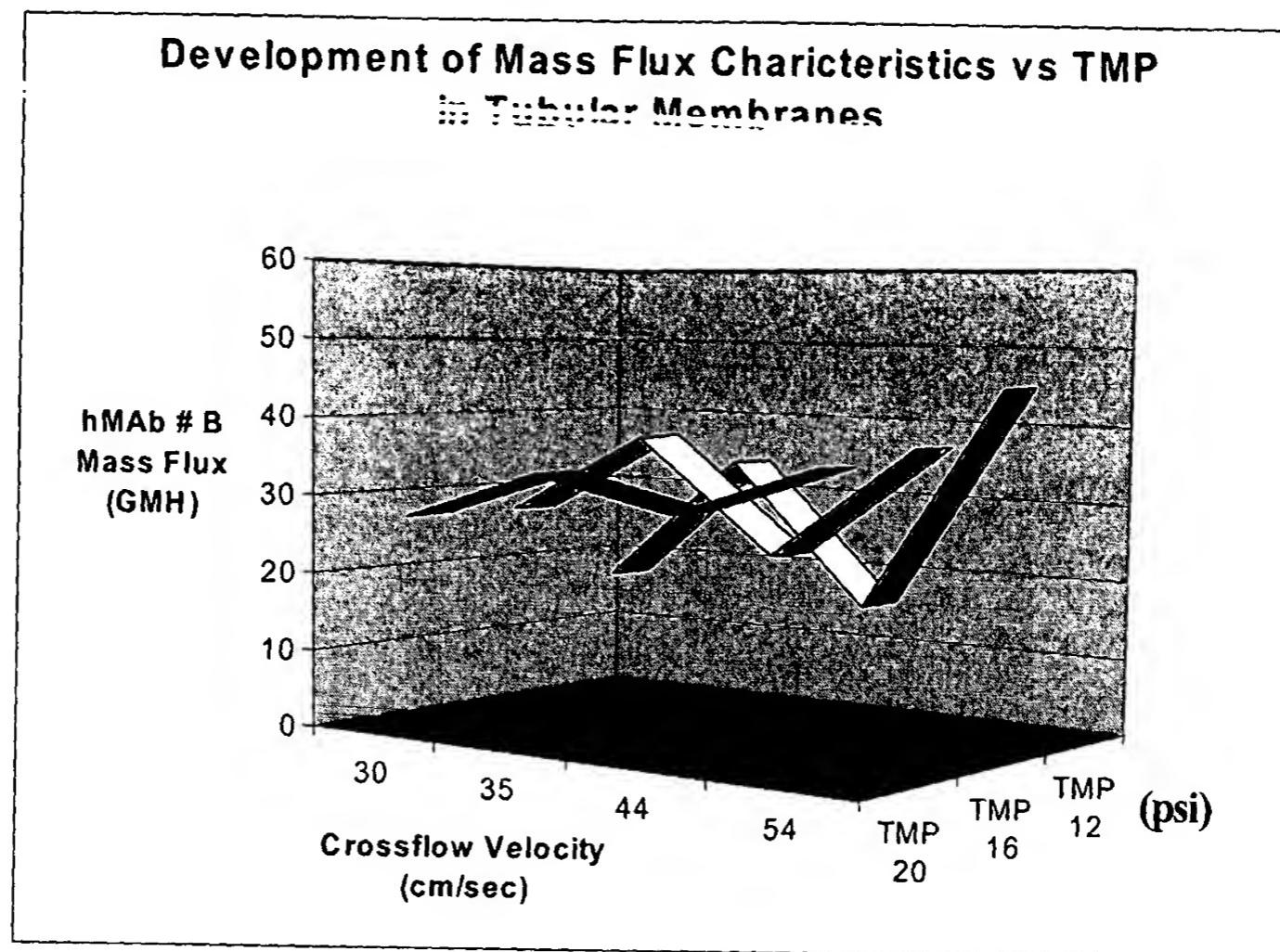


FIG. 8/10

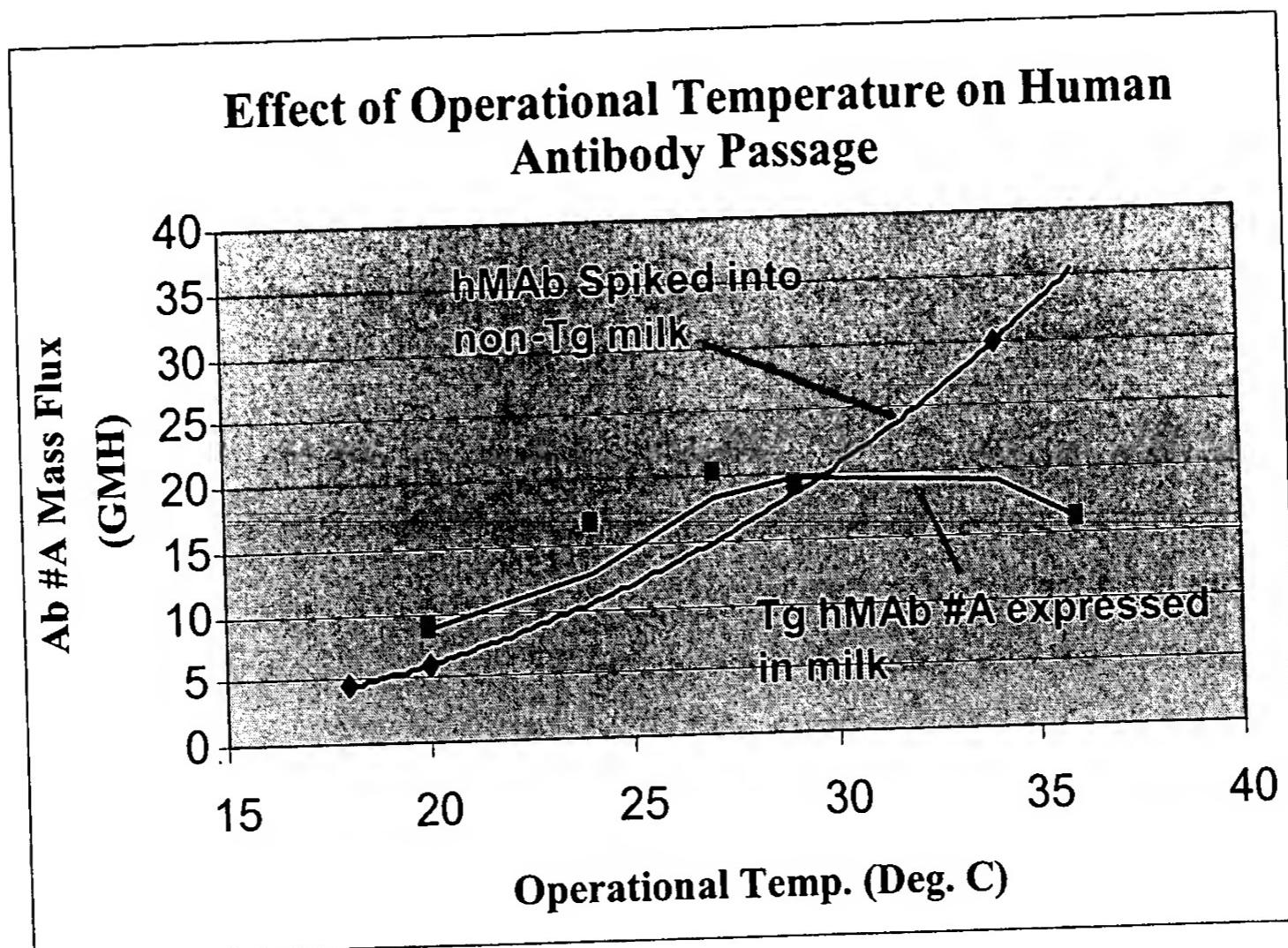


FIG. 9/10

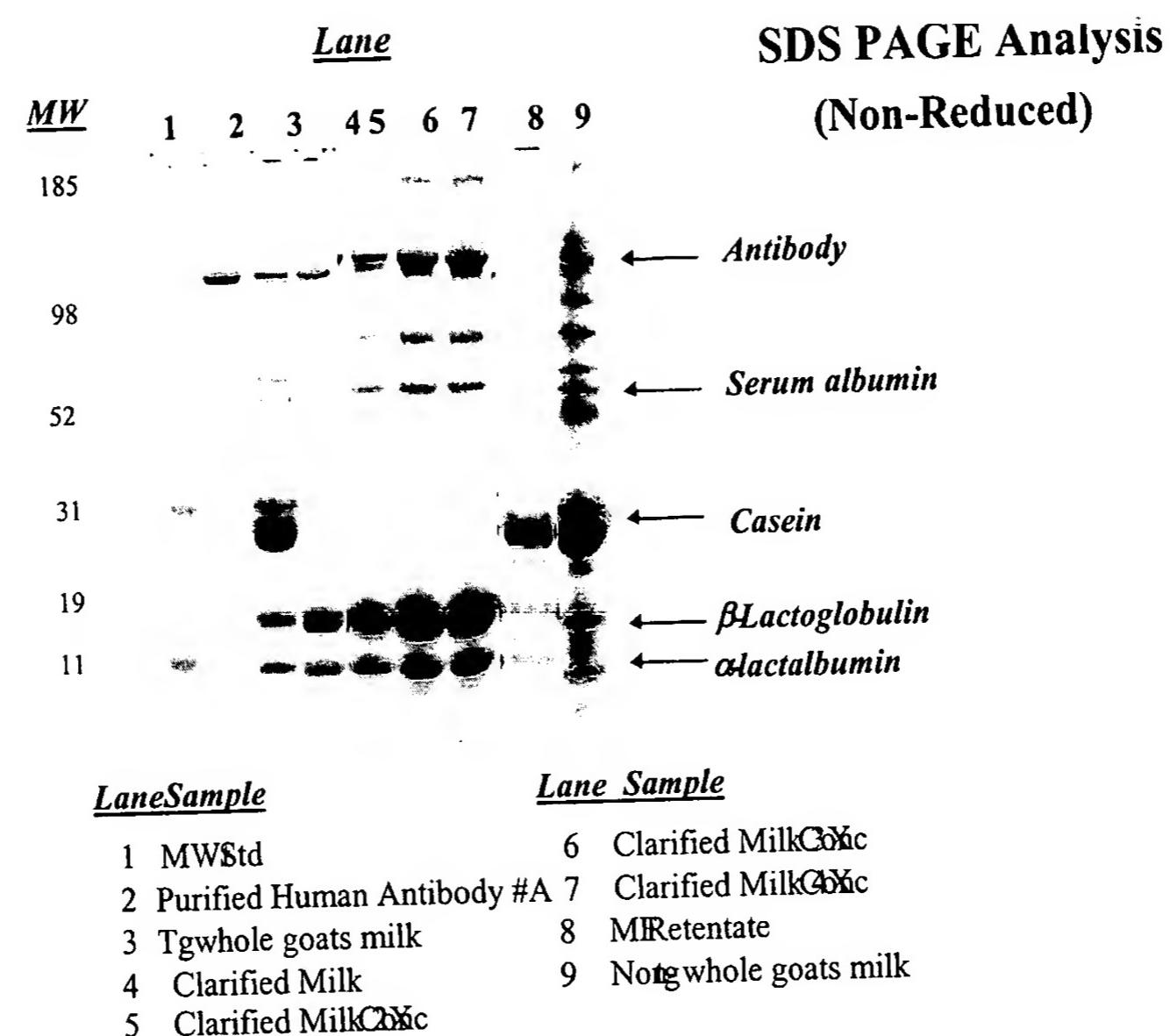


FIG. 10/10

